SAFETY DATA SHEET



1. Identification

Product identifier	HARWACO BOND (DRY);	HARWACO BOND (DRY) H
Other means of identification		
Brand Code	2159, 0024, 720C	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, o	or dust generation.
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	HarbisonWalker Internation	al
Address	1305 Cherrington Parkway,	Suite 100
	Moon Township, Pennsylva	nia 15108 US
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

2. Hazard(s) identification

Not classified.	
Carcinogenicity	Category 1A
Specific target organ toxicity, repeated exposure	Category 1
Not classified.	
Not classified.	
	Carcinogenicity Specific target organ toxicity, repeated exposure Not classified.

Label elements



Signal word	Danger
Hazard statement	May cause cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If exposed or concerned: Get medical advice/attention.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%	
Mullite		1302-93-8	50 - 70	
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	10 - 30	
Aluminium Oxide (Non-Fibrous)		1344-28-1	2.5 - 10	
Kaolinite		1318-74-7	2.5 - 10	
Material name: HARWACO BOND (DR)	Y); HARWACO BOND (DRY) H			SDS US

Chemical name	Common name and synonyms	CAS number	%
Kyanite		1302-76-7	2.5 - 10
Quartz (SiO2)		14808-60-7	2.5 - 10
Silicic Acid, Sodium Salt		1344-09-8	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
Cristobalite		14464-46-1	0.1 - 1
Other components below reportable le	evels		2.5 - 10

Other components below reportable levels

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.
	Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.
	Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.
	Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air C Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
Cristobalite (CAS	PEL	15 mg/m3 0.05 mg/m3	Total dust.
14464-46-1) Quartz (SiO2) (CAS	PEL	0.05 mg/m3	
14808-60-7) Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 CFR 1910.1)	000)		
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
1344-20-1)		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Amorphous Silica (CAS	TWA	0.8 mg/m3	•
7631-86-9)		20 mppcf	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Limit Values Components	Туре	Value	Form
-			-
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Kaolinite (CAS 1318-74-7)	TWA	1 mg/m3	Respirable fraction.
Kyanite (CAS 1302-76-7)	TWA	1 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Chemic			F
Components	Туре	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Appearance	
Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or expl	osive limits
Upper/lower flammability or expl Flammability limit - lower (%)	osive limits Not available.
Flammability limit - lower	
Flammability limit - lower (%) Flammability limit - upper	Not available.
Flammability limit - lower (%) Flammability limit - upper (%)	Not available. Not available.
Flammability limit - lower (%) Flammability limit - upper (%) Explosive limit - lower (%)	Not available. Not available. Not available.
Flammability limit - lower (%) Flammability limit - upper (%) Explosive limit - lower (%) Explosive limit - upper (%)	Not available. Not available. Not available. Not available.
Flammability limit - lower (%) Flammability limit - upper (%) Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure	Not available. Not available. Not available. Not available. Not available.
Flammability limit - lower (%) Flammability limit - upper (%) Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density	Not available. Not available. Not available. Not available. Not available. Not available.

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	
Popotivity	The product is stable and pon-reactive under normal conditions of use, storage and transport

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Fluorine. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. Dust may irritate respiratory system.		
Skin contact	Dust or powder may irritate the skin.		
Eye contact	Dust may irritate the eyes.		
Ingestion	Expected to be a low ingestion hazard.		
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respiratory tract, skin and eyes.		
Information on toxicological effe	ects		
Acute toxicity	Not known.		
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.		
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.		
Respiratory or skin sensitization			
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.		

IARC Monographs. Overall I	Evaluation of Carcinogenicity		
Amorphous Silica (CAS 7		3 Not classifiable as to carcinogenicity to humans.	
Cristobalite (CAS 14464-46-1)		1 Carcinogenic to humans.	
Quartz (SiO2) (CAS 1480		1 Carcinogenic to humans.	
Titanium Dioxide (CAS 13		2B Possibly carcinogenic to humans.	
	ogram (NTP) Report on Carcin	-	
Cristobalite (CAS 14464-46-1)		Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.	
Quartz (SiO2) (CAS 1480 US. OSHA Specifically Regu)8-60-7) <mark>Jlated Substances (29 CFR 19</mark> ′	Known To Be Human Carcinogen. 10.1001-1050)	
Not regulated.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Developmental effects			
Quartz (SiO2)		0	
Developmental effects -	EU category		
Quartz (SiO2)		0	
Embryotoxicity			
Quartz (SiO2)		0	
Reproductivity			
Quartz (SiO2)		0	
Specific target organ toxicity -	Not classified.		
single exposure			
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	•	ough prolonged or repeated exposure. Prolonged inhalation may be	
	harmful. Prolonged exposure		
12. Ecological information	1		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		
13. Disposal consideration			
•			
Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.		
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.		
Waste from residues / unused products	Not available.		
Contaminated packaging	Not available.		
14. Transport information			
DOT			

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

		ardouo Obernissillissi I	fined by the OOLA U.	and Communication
US federal regulations	Standard, 29 CFR 19		efined by the OSHA Haza Ibstances in this product	
TSCA Section 12(b) Export	Notification (40 CFR 7	07, Subpt. D)		
Not regulated.				
CERCLA Hazardous Subst	ance List (40 CFR 302.4	4)		
Not listed. SARA 304 Emergency relea	ase notification			
Not regulated.				
US. OSHA Specifically Reg	ulated Substances (29	CFR 1910.1001-1050)		
Not regulated.				
Superfund Amendments and R	eauthorization Act of 1	986 (SARA)		
Hazard categories	Immediate Hazard - N Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - N	5		
SARA 302 Extremely hazar Not listed.	-			
SARA 311/312 Hazardous chemical	No			
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
Aluminium Oxide (Non-F	Fibrous)	1344-28-1	2.5 - 10	
Clean Air Act (CAA) Sectio Not regulated.	n 112(r) Accidental Rel	ease Prevention (40 Cl	FR 68.130)	
Safe Drinking Water Act (SDWA)	Not regulated.			
JS state regulations	WARNING: This prod	uct contains a chemical	known to the State of Ca	alifornia to cause cancer.
US - California Propos	ition 65 - CRT: Listed d	ate/Carcinogenic subs	tance	
Quartz (SiO2) (CAS	6 14808-60-7)	Listed: Octob	er 1, 1988	
Titanium Dioxide (C		Listed: Septer	-	
subd. (a))		er Consumer Products	Regulations (Cal. Cod	e Regs, tit. 22, 69502.3,
Cristobalite (CAS 14 Quartz (SiO2) (CAS Titanium Dioxide (C	5 14808-60-7)			
nternational Inventories				
Country(s) or region				
	Inventory name			On inventory (yes/no)
Australia		of Chemical Substances	(AICS)	
			(AICS)	Ye
Australia	Australian Inventory o Domestic Substances Non-Domestic Substa	s List (DSL) ances List (NDSL)	`	Ye
Australia Canada	Australian Inventory o Domestic Substances Non-Domestic Substa	s List (DSL)	`	Ye N Ye
Australia Canada Canada	Australian Inventory of Domestic Substances Non-Domestic Substa Inventory of Existing	s List (DSL) ances List (NDSL) Chemical Substances in f Existing Commercial C	China (IECSC)	Ye N Ye Ye Ye
Australia Canada Canada China	Australian Inventory of Domestic Substances Non-Domestic Substa Inventory of Existing of European Inventory of Substances (EINECS	s List (DSL) ances List (NDSL) Chemical Substances in f Existing Commercial C	China (IECSC) Chemical	Ye N Ye Ye Ye
Australia Canada Canada China Europe	Australian Inventory of Domestic Substances Non-Domestic Substa Inventory of Existing of European Inventory of Substances (EINECS European List of Noti	s List (DSL) ances List (NDSL) Chemical Substances in f Existing Commercial C	China (IECSC) Chemical es (ELINCS)	Ye N Ye Ye Ye N
Australia Canada Canada China Europe Europe	Australian Inventory of Domestic Substances Non-Domestic Substa Inventory of Existing of European Inventory of Substances (EINECS European List of Noti	s List (DSL) ances List (NDSL) Chemical Substances in of Existing Commercial C of fied Chemical Substance and New Chemical Substance	China (IECSC) Chemical es (ELINCS)	On inventory (yes/no) Ye No Ye Ye Ye Ye

Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

New Zealand Inventory

New Zealand

Philippines

Yes

No

Inventory name

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	08-22-2017
Revision date	12-17-2018
Version #	02
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	Product and Company Identification: Product Codes Composition / Information on Ingredients: Component Summary Ecological Information: Ecotoxicity Transport Information: Material Transportation Information GHS: Classification